

PREMIER
WORLD DISCOVERY



**BOOKING
DISCOUNT!**
Save \$100 p.p.
\$200 Per Couple*

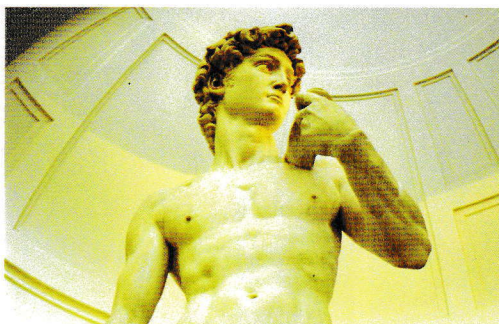
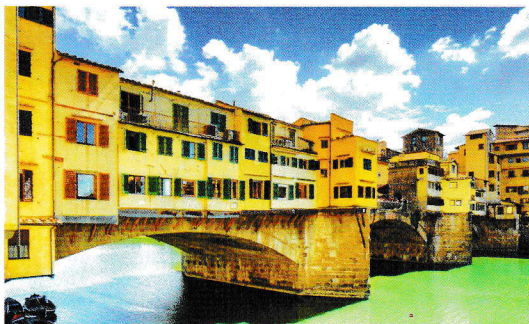
March 17, 2026

9 DAYS

Arcadia Travelers presents

A Culinary Journey Through Tuscany & Florence

Featuring Five Nights in Tuscany & Two Nights in Florence





TOUR RATES:

Booking Discount:* **\$4799** pp double

Regular Rate: **\$4899** pp double

Single Supplement: +\$1000

*See Reservation info for Booking Discount details

HIGHLIGHTS:

- ▶ 2-Night Stay in Florence
- ▶ 5-Night Stay in Tuscany
- ▶ Tuscan Estate Dinner
- ▶ Pasta Making Cooking Class
- ▶ Wine Tasting
- ▶ Siena Walking Tour
- ▶ Dinner at Tuscan Farmhouse & Winery
- ▶ San Gimignano
- ▶ Gelato Tasting
- ▶ Lunch at a local Farmhouse
- ▶ Lake Trasimeno Boat Excursion
- ▶ Island Maggiore with Lunch & Wine
- ▶ Florence Guided Walking Tour
- ▶ Academy Gallery & the Statue of David
- ▶ Full Day Optional Tour to Lucca & Pisa
- ▶ Optional 3-Night Rome Extension

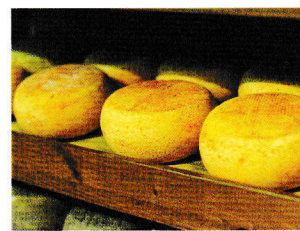
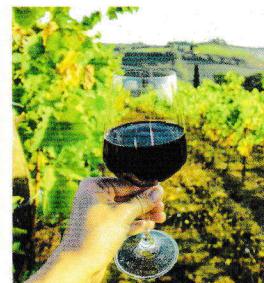
INCLUSIONS:

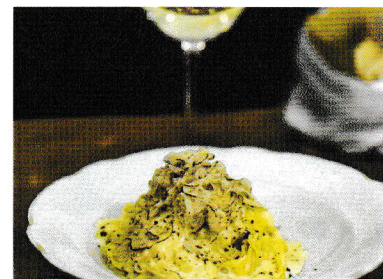
- ▶ Roundtrip Airfare From - LAX
- ▶ Roundtrip Transfers From - LAX
- ▶ Air Departure Taxes, Fuel, Fees
- ▶ 7 Nights First Class Hotel Accommodations
- ▶ 14 Meals: 7B - 3L - 4D
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Admissions & Sightseeing Per Itinerary
- ▶ Baggage Handling at the Hotels - One

ACCOMMODATIONS:

- ▶ **5 Nights Tuscany:** Hotel Borgo Di Cortefreda, Boccioleto Resort, Villa Sabolin Hotel Garden Sienna or Similar - Tuscany
- ▶ **2 Nights Florence:** Hotel Villa Neroli or Similar
- ▶ Hotels are subject to change. On some dates alternative hotels may be used.

BOOKING #202804 (Web Code)





DAY 1: DEPART USA Board your overnight flight to Europe.

DAY 2: ARRIVE FLORENCE - TUSCANY

Arrive in Florence, meet your Tour Director and transfer to your hotel in Tuscany for a five-night stay. The Chianti and Umbria Regions of Tuscany are filled with picturesque landscapes, rolling hills, olive groves, beautiful vineyards and charming Tuscan hilltop towns. Enjoy a Welcome Dinner this evening.



(D)

Overnight: **Tuscany**

DAY 3: ORGANIC COOKING CLASS - OLIVE OIL EXPERIENCE

Today enjoy an Organic cooking & pasta making class and lunch. Enjoy a welcome drink while the chef discusses the class, recipe and food to be made. The restaurant staff will assist you with putting on your aprons and the cooking fun begins! At the end of the cooking class you will get to eat and enjoy what you have prepared for lunch. Later this afternoon visit a local Olive Oil producing farm to learn how olive oil is produce. Sample some organic extra virgin olive oil, along with vinegar and Chianti Classico wine. Dinner is included this evening.



(B,L,D)

Overnight: **Tuscany**

DAY 4: VOLTERRA & SAN GIMIGNANO

Today we travel to Volterra, another ancient and beautiful hilltop Italian city. Enjoy some free time in Volterra then continue to a family-run farmhouse that specializes in saffron production for lunch. This afternoon we visit San Gimignano, the epitome of a Tuscan hill town, where nobles built more splendid towers to outdo one another and indulge in their need for status. The medieval structures of this city have largely remained intact and San Gimignano, with its large number of art treasures, is truly considered an open-air museum. Next enjoy a delicious gelato ice cream in one of the oldest gelateria in Italy that produces unique flavors of gelato which are famous world-wide. Later, visit a local Tuscan Farmhouse and enjoy dinner featuring typical Tuscan dishes paired with local wine.



(B,L,D)

Overnight: **Tuscany**

DAY 5: LAKE TRASIMENO - ISLAND MAGGIORE - UMBRIA REGION

Begin your morning with breakfast and journey to Lake Trasimeno located in the Umbria Region of Tuscany. The heart shaped Lake Trasimeno is surrounded by rolling hills, olive groves, woods of oak and cypress trees, vineyards and sunflower fields that frame castle-topped medieval towns and villages. Next enjoy a boat cruise to the Island Maggiore, where we will have lunch at a traditional restaurant located on the lake. Return to your hotel with the evening at leisure.



(B,L)

Overnight: **Tuscany**

DAY 6: TUSCANY AS YOU WISH - PISA & LUCCA OPTIONAL

Today is a full day at leisure to explore on your own or join the full day optional tour to Pisa & Lucca. See the remarkable Leaning Tower of Pisa and more of Pisa's "field of miracles," such as the Duomo and the Baptistry. Visit Lucca and explore the Old Town filled with quaint shops and Gothic palaces. Lucca's great era was in the Gothic time just before the Renaissance, and the city contains stunning architecture from that period.



(B)

Overnight: **Tuscany**

DAY 7: SIENA - TUSCAN ESTATE DINNER - FLORENCE

This morning travel to Siena, the heart of Tuscany, where a local guide awaits you for a walking tour in the Old Town. The highlight is the Piazza del Campo, the seashell-shaped square on which the famous horse-race, the Palio, takes place each year. Enjoy lunch on your own. Later this afternoon travel to a lovely Tuscan Estate. Learn about truffles followed by delicious tastings of oil and truffle butter bruschetta, salami, pecorino cheese, and wines from the estate with and included dinner to follow. Later, travel to Florence and check into your hotel for a two-night stay.



(B,D)

Overnight: **Florence**

DAY 8: FLORENCE SIGHTSEEING

Today enjoy a Florence City Tour featuring a visit to the Academy Gallery to see Michelangelo's original Statue of David, an incredible sight. View the Cathedral to see Giotto's Bell Tower and Baptistry with its impressive 'Gates of Paradise'. Buildings that demonstrate the traditions of Florentine art and architecture from the Middle Ages to the Renaissance. Also see the open-air museum of Piazza Della Signoria & Santa Croce, which houses the tombs of Michelangelo and Galileo. The evening is at leisure for dinner on your own.



(B)

Overnight: **Florence**

DAY 9: FLORENCE - CIAO AND HOMEWARD BOUND

Ciao ! Transfer to Florence Airport for your flight home with wonderful memories of Tuscany and Florence OR join the 3-night optional tour extension to Rome. (B)

TOUR ACTIVITY LEVEL - Easy 1 2 3 4 Active

OPTIONAL 3-NIGHT ROME EXTENSION

DAY 9: FLORENCE - ASSISI - ETERNAL ROME

Travel south today into the Umbrian countryside to the beautiful hilltop town of Assisi, a well-preserved medieval hill town designated a UNESCO World Heritage Site for its art and architecture, and the hometown of St. Francis, the revered patron saint of animals and founder of the Franciscan order. Enjoy a guided walking tour to visit both the upper and lower parts of the great Basilica of St. Francis. St. Francis was born here in 1182. Later travel to the 'Eternal City' of Rome and the capitol of Italy. Check into your hotel for a 3-night stay. The evening is at leisure.



(B)

Overnight: **Rome**

DAY 10: ROME SIGHTSEEING - VATICAN MUSEUM - SISTINE CHAPEL

Enjoy a Rome City Tour to see some of the highlights of the city such as, the Colosseum, The Arch of Constantine, Circus Maximus, Piazza Venezia, the Pantheon and more. Next it's off to visit another country - Vatican City. With our expert local guide, tour the Vatican Museums - a massive collection of ancient Greek sculptures, medieval tapestries and Renaissance paintings. See the Sistine Chapel, its ceiling painted by Michelangelo between 1508 and 1512. This room, receives more than five million visitors each year and is also where the Pope is elected. Next, visit St. Peter's Square in Vatican City for a tour of St. Peter's Basilica to view the art and architecture of one of the largest and most famous churches in the world. We'll see Michelangelo's Pieta as well as Bernini's seven story bronze canopy located above the main altar. The evening is at leisure to explore Rome on your own. (B)

Overnight: **Rome**

DAY 11: ROME - FREE DAY AS YOU WISH

The entire day is free to explore Rome on your own. Perhaps a tour inside the Colosseum, a walk on Via Veneto, climb the Spanish Steps, indulge in an espresso or cappuccino in the Piazza Navona at a local café or shop for souvenirs. (B)

Overnight: **Rome**

DAY 12: ROME - CIAO - FLIGHT HOME

Transfer to the airport for your flight home with wonderful memories of Tuscany, Florence and Rome. (B)

Rome Extension: \$1,250 pp dbl / +\$450 Single supplement

Extension Inclusions:

Three Nights Hotel in Rome (Mama Shelter Hotel, Hotel Cardinal St. Peter or Similar), 3 Breakfasts, Tour Director, Deluxe Motorcoach, Assisi Walking Tour, Rome City Tour, Entrance into Vatican Museum/Sistine Chapel, Sightseeing & Admissions per Itinerary, Baggage Handling & Airport Transfers.

**Extension must be booked with your initial tour deposit. Due to group air policies, outbound air could be a different schedule than the rest of your group for Rome extension passengers. • 20 travelers minimum*

RESERVATION FORM (INTL):CULINARY JOURNEY THROUGH
TUSCANY & FLORENCE

March 17, 2026

BOOKING #202804 (Web Code)

Contact Information/Mail Reservation Form to:

Arcadia Travelers • Attn: Karen Sexton

365 Campus Drive

Arcadia, CA 91007

626.641.5568

compukare@aol.com

Make checks payable to: **PREMIER WORLD DISCOVERY**Enclosed please find a deposit in the amount of \$ _____ (\$600 per person)
to secure reservations for _____ # of people.I/We want to purchase the Rome Extension* ☐ Yes \$1,250 pp dbl / ☐ Yes +\$450 ss / ☐ NoPremier's Travel Protection Plan (TPP): ☐ Yes, I (we) wish to purchase Travel Protection (TPP)

(TPP must be purchased with initial deposit)

☐ No, I (we) decline Travel Protection (TPP)Enclosed please find payment in the amount of \$ _____ (\$425 per person) to
secure the **Premier's Travel Protection Plan (TPP)**.

TOTAL PAYMENT \$ _____

GATEWAY AIRPORT _____ ROOMMATE'S GATEWAY AIRPORT _____

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit Passport names (first/mid/last) exactly as they appear on Passports

Passport Name: _____

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____

Street Address _____ ☐ Check if Roommate's address is the same

City _____ State _____ ZIP _____

Email address _____

Mobile Phone# _____

Emergency Contact/Tel# _____

Notes or TSA/KTN #: _____

Roommate's Passport Name: _____

DOB (MM/DD/YY) _____ Gender ☐ M ☐ F

Roommate's Passport #: _____ Exp Date (MM/DD/YY) _____

Country of Issuance _____



Cardholder Name (If paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ Amount to be charged \$ _____

Credit Card Billing Address: ☐ Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the
cancellation fees/policy and other terms.**DEPOSIT & FINAL PAYMENT:** Deposit of \$600 per person is due with
Reservation Form to secure reservations. **Reservations are taken on a first
come, first served basis.** Final Payment Due Date is 90 days prior to departure.***BOOKING DISCOUNT:** Make your Final Payment by check prior to the Final
Payment Due Date & receive **\$200 per couple/\$100 p.p. Booking Discount!**

• Initial Deposit can be made by check or credit card to be eligible.

• Payments after Initial Deposit are considered part of Final Payment & must be
made by check. **Land Only Packages receive \$100 per couple/\$50pp BD.****ONLINE BOOKING OPTION:** Save time, postage & secure your seat for this
group departure. Simply type <https://res.premierworlddiscovery.com> into your
web browser & use the Booking Number (Web Code) from this flyer to make
your Deposit online in just a few minutes. No need to submit a Reservation Form
if booking online.**PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$425 per person**
(TPP must be purchased with Initial Trip Deposit)**Part A - Cancellation Waiver provided by PWD**I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments,
except the Trip Cancellation Waiver Fee itself in case of cancellation up to the
time and date of departure due to the passenger's personal illness or death of
an immediate family member. Medical/official documentation required.II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of
the cancellation fees in the form of a future travel credit certificate (FTCC) val-
id for 1 year, if you cancel more than 48 hours prior to scheduled departure
for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC
is non-transferable, may not be redeemed for cash and does not include any
credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation Waiver Fee
must be paid for with Initial Deposit and is refundable until 180 days prior
to departure.** The Trip Cancellation Waiver does not cover any single supple-
ment charges due to an individual's traveling companion canceling prior to de-
parture. The Trip Cancellation Waiver is non-transferable and valid for each ap-
plicant only. The Trip Cancellation Waiver does not cover any services such as
airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries
under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.**Part B - Post Departure Travel Protection Plan* provided by USI**Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max
\$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergen-
cy Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergen-
cy Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment
(\$25,000); Non-Insurance and Emergency Travel Assistance Services** (24/7).
Claims & Inquiries under Part B will be administered by USI.For full Part A and Part B plan details visit: premierworlddiscovery.com/TPPAll Benefits described on this page are for general information basis only. There
are certain restrictions, exclusions and limitation that apply to all insurance
coverages. Plan benefits, limits and provisions may vary by state jurisdiction.****NO RISK DEPOSIT - NO CHANGE FEES**Deposits & TPP payments for any Bookings made for this tour are fully
refundable until 180 days prior to departure. Should your plans change inside
of 180 days you can use the full value (Future Travel Credit**) of your Deposit
or TPP on a different program as long as you change plans or let us know prior
to the Final Payment Due Date.

**FTC's are valid for 12 mos from dep date & non-transferable.

CANCELLATION FEES**Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not
purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-90 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 89-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds

*If purchased **Future Travel Credit issued for Deposit or TPP* value

RESPONSIBILITY: World Tours LLC dba Premier World Discovery (hereafter PWD),
whose vouchers are used by the respective agents for the passenger in all matters
pertaining to hotel accommodations, sightseeing tours and transportation, hold
themselves free of responsibility for any damages occasioned from any cause
whatsoever. PWD will not be responsible for any damages or inconvenience
caused by late arrivals, departures and change of schedule or other conditions
nor will they be responsible for any act, omission, or event during the time the
passenger is not on board their conveyance. The passage contract in use by the
airline concerned, when issued, shall constitute the sole contract between the
airline and the purchaser of this tour/cruise, and/or passenger. PWD does not
hold any responsibility for the conduct of any of its members, hotel, motorcoach,
cruise/line, train, airline or other personnel. PWD reserves the right to decline to
accept or retain any person as a member of a tour/cruise at its discretion. PWD
&/or its Tour Director retain the right to require any participant to withdraw from
a tour/cruise at any time, if determined to be in the best interests of health,
safety & general welfare of the tour/cruise group or of the individual participant.
Arbitration - I/We agree, any and all disputes concerning this contract or any
other material concerning the trip, or the trip itself must be resolved exclusively
pursuant to binding arbitration in the state of California, pursuant to the then
current rules of the American Arbitration Association. Payment of the deposit
for this tour/cruise constitutes acceptance of these terms and conditions. CST
#2048841-40**IMPORTANT CONDITIONS/NOTES:** A valid US passport is required for this tour
and is the responsibility of each passenger. Passports should be valid for up to
six (6) months beyond the travel dates. All names must be submitted to Premier
exactly as they appear on passenger passports.

Itinerary and hotels are subject to change.

AIR NOTE/SEAT REQUESTS/AIRLINE BAG FEES:Air Schedules may not be available until Final Trip Documentation is received.
Airline baggage fees & seat assignment fees are not included in tour rates. Many
airlines do not provide advance seat assignments until check-in at the airport. If
specific seat requests or airline choice is extremely important to your reservation,
we recommend you book land only and make your own air reservations. Please
make this adjustment to land only/own air at time of tour reservation.